



Recommendations for printing with PA6-GF30 [3DXTech] material

The material should be dried before printing to remove any moisture that the material has absorbed. After unpacking from the box, it is recommended to dry the material at 70 - 80 C for approx. 8 hours (ex. in the working chamber of the printer). After drying, the material should be stored in the filament chamber.

Before printing, clean the heatbed with a damp cloth and wipe dry with a paper towel. Then one layer of Magigoo PA stick should be applied to the heatbed. For large prints, covering over 40% of the heatbed surface, two layers of the preparation are recommended.

After printing, wait until the device cools down, and then remove the model from the heatbed.

Before covering the heatbed with another preparation, clean the heatbed with the remains of Magigoo PA