



Recommendations for printing with CF-Nylon [3DXTech] material on the 3DGence INDUSTRY F340

Before printing, two layers of Dimafix should be applied to the heatbed.

After printing, wait until the device cools down, and then remove the model from the heatbed.

The material should be dried before printing to remove any moisture that the material has absorbed. After unpacking from the box, it is recommended to dry the material at 70 - 80 C for approx. 8 hours (ex. in the working chamber of the printer). After drying, the material should be stored in the filament chamber.