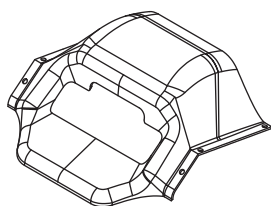
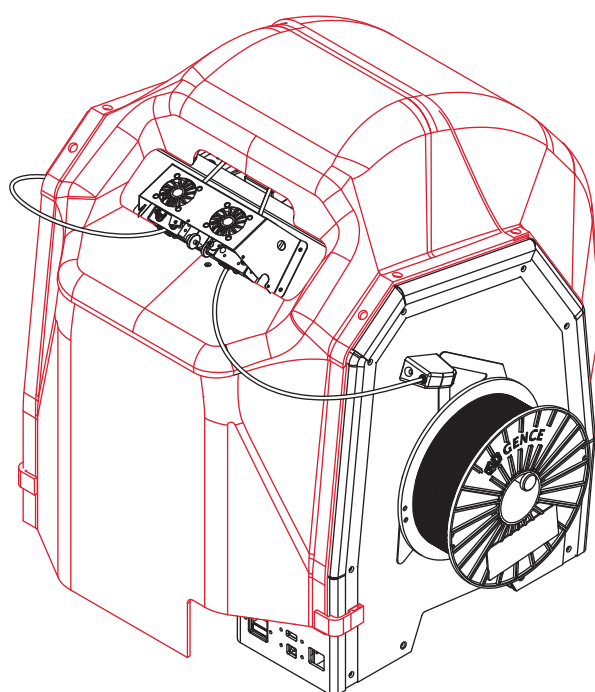
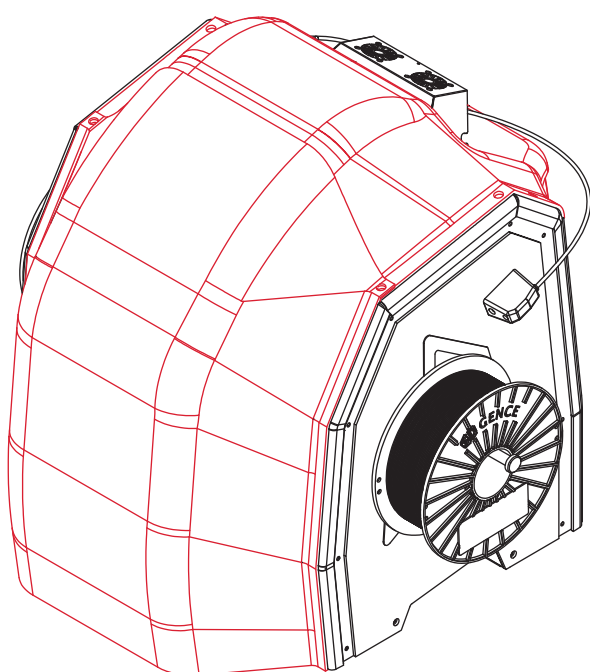


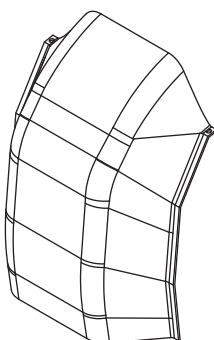
# enclosure assembly

## 3DGence DOUBLE P255



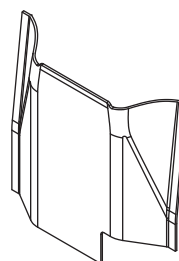
1×

top enclosure part



1×

front enclosure part



1×

rear enclosure part



2×

clips

Check which materials can be printed with the use of the enclosure. More information at [www.3dgence.com](http://www.3dgence.com).



**WARNING:** Printer has to be placed on a firm, level surface at least 630×630 mm big.

1. If the materials are loaded – turn the printer on and unload them by choosing:  
MATERIALS → UNLOAD MODEL MATERIAL/UNLOAD SUPPORT MATERIAL and follow the steps on the screen.  
**WARNING:** in case of problems with material unloading, refer to user manual (chapter III, point 4.3).

2. Turn the printer off.

3. Pull out the bowden tubes from both extruders (fig. 1). To do that:
  - remove the collet clip (fig. 1, step 1),
  - push and hold the protective ring down (fig. 1, step 2), at the same time pull out the bowden tube (fig. 1, step 3).

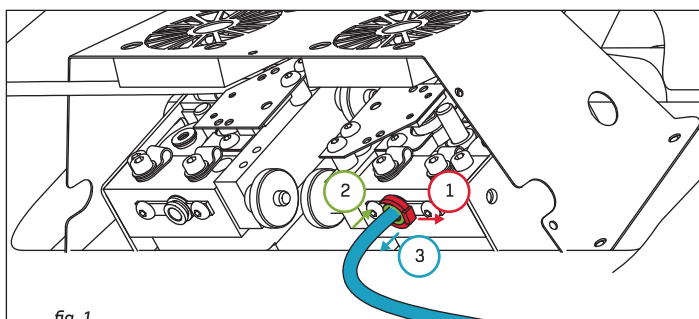


fig. 1

4. Mount the rear enclosure part (fig. 2). Align the curvature of the enclosure, so that it interlocks with the back of the printer (fig. 3).

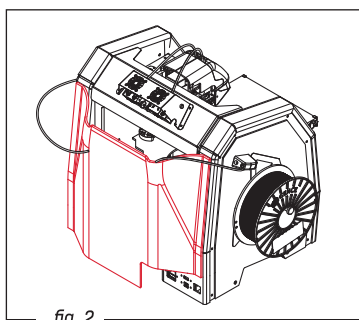


fig. 2

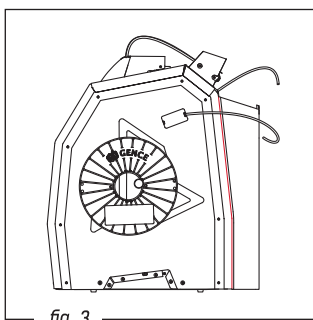


fig. 3

5. Mount the clips on the rear enclosure part. The side of the magnetic clips should fit into the recess on the printer (fig. 4).

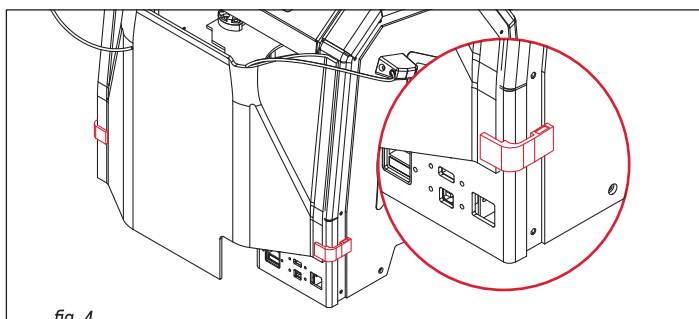


fig. 4

6. Mount the top enclosure part, so that extruders are placed in the cutout of the part (fig. 5). Top enclosure part should lay on the rear enclosure part. Magnets will hold the element in place.

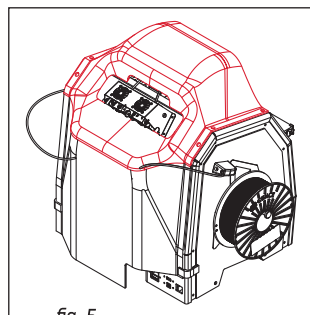


fig. 5

7. Plug in the bowden tubes to the T0 and T1 extruders (fig. 6). To do that:
  - plug in bowden tube into the nipple (fig. 6, step 1). Make sure that bowden tube is pushed to the end (about 2 cm, until resistance is felt),
  - put the collet clip on (fig. 6, step 2).

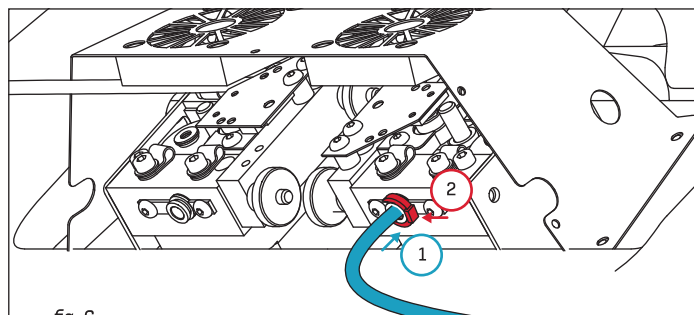


fig. 6

**WARNING:** mounting the front enclosure part in the next step of this manual will prevent access to the control panel. If you are planning to print, first:

- turn the printer on,
- load the materials by choosing: MATERIALS → LOAD MODEL MATERIAL /LOAD SUPPORT MATERIAL and follow the steps on the screen,
- start printing by choosing the file from the list and pressing PRINT.

8. Mount the front enclosure part on the positioning pins at the top enclosure part (fig.7).

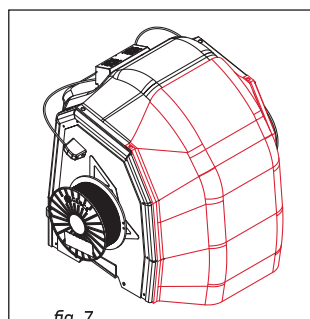


fig. 7

In case of any questions please contact us via the contact form available at [www.3dgence.com/support](http://www.3dgence.com/support).