Printer	Firmware version	Changelog
3DGence ONE	**3.1.4**	1. Security updates.
3DGence INDUSTRY F340	**3.3.5**	1. Improvement of end filament detection function.
	3.3.6	1. Stability improvements. 2. Improvement of the filament flow control function.
	3.3.7	1. Reliability improvements.
3DGence DOUBLE	**1.1.0**	1. Reliability improvements. 2. Wrong file warning added. 3. Improvements in the precision of the temperature reading.
3DGence DOUBLE P255	**1.1.1**	1. Change of the start logo. 2. 3DGence Slicer pause function support. 3. Reliability improvements.
	1.1.2	1. Improvement to the XY offset calibration assistant.
	1.1.3	1. An automatic resume function after a material flow error has been added. 2. Visual and linguistic corrections. 3. Reliability improvements.
	1.1.4	1. Bug fixes and improvements.
	1.2.0	1. Added Quick Start wizard to perform the complete process to configure printer. 2. Change pause position. 3. Reliability improvements.
3DGence INDUSTRY F420	**0.9.0**	1. Added material unloading support by using WLM. 2. Added detection heatbed-hotend collision during manual movement of the heatbed. 3. Added diagnosis of XYZ axis limit switches. Added printer homing error. 4. Improvements regarding the operation of the signal tower and the notification screen. 5. Reliability improvements.
	0.9.5	1. Added support for working with an uninterruptible power supply. 2. New screen for heating and cooling the printer before and after printing. 3. Solves problems with long file names. 4. Fixed touch issues in the slide list. 5. Improved printer behaviour for material shortage events and (FFC) during load and unload wizards. 6. The range of filament chamber working temperatures was limited (OFF, 30, 35, 40, 45, 50, MAX). 7. Protection against overheating of printing modules has been introduced - the chamber temperature limitation depends on the installed printing module: M280 - 120°C, M360 - 180°C, M500 - 110°C. 8. The configuration of the device firmware parameters has been updated. 9. Predefined material loading parameters updated. 10. Limit switch diagnosis added during printer homing. 11. Added end of material detection during wizards "XY Calibration", "Clean Nozzle", "Filament flow monitor".

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		12. Improvement of the working chamber temperature control algorithm. 13. Improvement of the axis homing algorithm. 14. Improvement of the display text and coding. 15. Support for chamber fan diagnostics (for compatible devices). 16. Improvement of the network connection (the problem of automatic connection disconnection).
	0.9.6	1. Increasing the safety margin of the X axis motion range.
3DGence INDUSTRY 350 **3DGence INDUSTRY F420** **3DGence INDUSTRY F421**	**1.0.12**	1. Print resuming screens have indication of actual temperature vs set temperature. 2. New step to Module Change Wizard has been added. At the end of the wizard, the printer will activate T1 nozzle to enable easier module handling during removal process. 3. PEKK-CF material has been added to M360 module custom material list. 4. PC loading temperature has been changed for M360 module custom material list. Previously: 280°C, now: 320°C. 5.Homing error messages are now separate for each individual axis (X, Y, Z). This allows users to easily diagnose potential homing failure source.

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