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Recommendations for printing with ABS [Verbatim] + ESM-10 [3DGence] and ABS [3DGence] + ESM-10 [3DGence] materials

Before printing, four layers of Dimafix should be applied to the heatbed. After printing, wait until the device cools down, and then remove the model from the heatbed.

We do not recommend to remain heated hotend regardless of whether it is full of printing material or empty. The hotend can be heated for a long time only in the process of print – material flow.