



## Recommendations for printing with ABS [Verbatim] + HIPS-X [Spectrum], and ABS [3DGence] + HIPS-X [Spectrum] on the 3DGence INDUSTRY F340 printer

Before printing, one layer of Dimafix should be applied to the heatbed.

After printing, wait until the device cools down, and then remove the model from the heatbed.

When printing models with supports higher than 15 cm, it is recommended to set the *"Rigid support: Enabled"* option in the *"Additions"* menu before generating the .gcode file.

- The *"Rigid support: Enabled"* option - causes the creation of reinforced, more stable supports.
- The *"Rigid support: Disabled"* option - does not cause the creation of reinforced supports. The supports are generated in accordance with the standard material profile settings.

