



Recommendations for printing with PEKK-A [Kimya] + ESM-10 [3DGence] materials

Before printing, the PEKK-A material should be dried in the filament chamber or the working chamber of the printer preheated to 60° for a minimum of 12 hours. After drying, the material should be stored in the filament chamber.

Before printing, four layers of Dimafix should be applied to the heatbed.

After printing, wait until the device cools down, and then remove the model from the heatbed.

It is recommended to use 3DGence Support Dissolving System or pliers for removing supports.

We do not recommend to remain heated hotend regardless of whether it is full of printing material or empty. The hotend can be heated for a long time only in the process of print – material flow.